

ABSTRACT OF THE DISCLOSURE

Disclosed herein is an image forming process for forming an image-recorded article having a coating layer on at least a part of an image formed, 5 which comprises the steps of providing a liquid composition containing a polymer, providing an image-recorded article formed on a recording medium by an ink-jet recording method, and applying the liquid composition to at least a part of an image of the 10 recorded article to insolubilize the polymer contained in the liquid composition on the surface of the image, thereby forming the coating layer at a position to which the liquid composition has been applied, wherein the recording medium has a surface 15 which insolubilizes the polymer.